
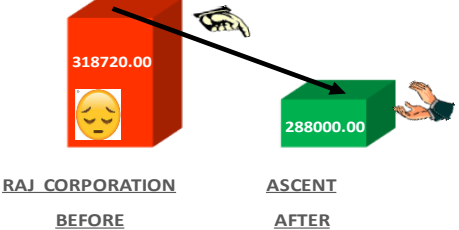


AD▼IK		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET							
Plant : P14		TPM CIRCLE NAME :-	LOSS NO./STEP																
DEPT :	PURCHASE	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M									
CELL : A351	CELL NAME :	Drum Gear Shifter		MACHINE STAGE:	FINISH MACHINING				OPERATION: TURNING AND FACING										
KAIZEN THEME :		KAIZEN IDEA :																	
COST REDUCTION		ALTERNATIVE SOURCE							BENCHMARK:	332									
									TARGET:	300									
									KAIZEN START:	10.08.2018									
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET DATE:	16.08.2018									
<p>EARLIER INSERT WNMG COST WAS RS.332/- Each x 120 no's.TOTAL COST =RS.39840/-PER MONTH x 8 months TOTAL COST =RS 3,18,720/- FOR FY 18-19.</p> 		<p>SUPPLIER CHANGED FROM RAJ CORPORATION TO ASCENT ENGINEERING AND COST WAS REDUCED FROM RS.332/- TO RS.300/- (INS WNMG 080408 GH UC5115). (ALTERNATIVE DEVELOPMENT SOURCE)</p>							KAIZEN FINISH:	20.08.2018									
									TEAM MEMBERS:										
									G.RAJASEKAR							MANASKUMAR DEY/PRAVEEN JU			
									CHETAN VARMA										
BENEFITS:-																			
1. ANNUAL SAVINGS WAS RS..30720/-FOR FY 18-19.																			
2. LEAD TIME & FREE DELIVERY(TRANSPORTATION/COURIER COST).																			
		BEFORE				AFTER				KAIZEN SUSTAINANCE									
<p>Why 1: EARLIER INSERT WNMG COST WAS RS.332/- Each x 120 no's.TOTAL COST =RS.39840/-PER MONTH x 8 months TOTAL COST =RS 3,18,720/- FOR FY 18-19.</p> <p>Why 2:SUPPLIED COST WAS HIGH RS.332/- EACH</p> <p>Why 3: EXISTING SIGNLE SUPPLIER.</p>		<p style="text-align: center;"><u>RAJ CORPORATION</u> Unit price is RS.332/- Each x 120 no's per Month(apprx) = Total RS.39840/-Per Month x 8 months Total = RS 3,18,720/- PER ANNUM.)</p>				<p style="text-align: center;"><u>ASCENT ENGINEERING</u> Unit price Rs.300/-Each x 120 no's Total cost=Rs.36,000/-Per Month.x 8 months Total cost =RS 2,88,000/- PER ANNUM.)</p>				<p>WHAT TO DO:UPDATION OF MONTHLY CUTTING TOOL PLAN</p>									
										<p>HOW TO DO: UPDATE THE TOOLING BUDGET SHEET</p>									
										<p>FREQUENCY: One time Activity</p>									
ROOT CAUSE:-		RESULTS:							SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT										
<p style="text-align: center;">RAJ CORPORATION(SUPPLIED COST IS HIGH)</p>									SR.NO.	CELL/PRODUCT	TDC	RESP.	STATUS						
REGISTRATION NO.:									HD SCOPE INFORMATION IN OTHER PLANT										
DATE:									SR.NO.	PLANT	WHEN	WHOM	STATUS						
REGISTERED BY:																			
MANGERS SIGN:																			
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018																			